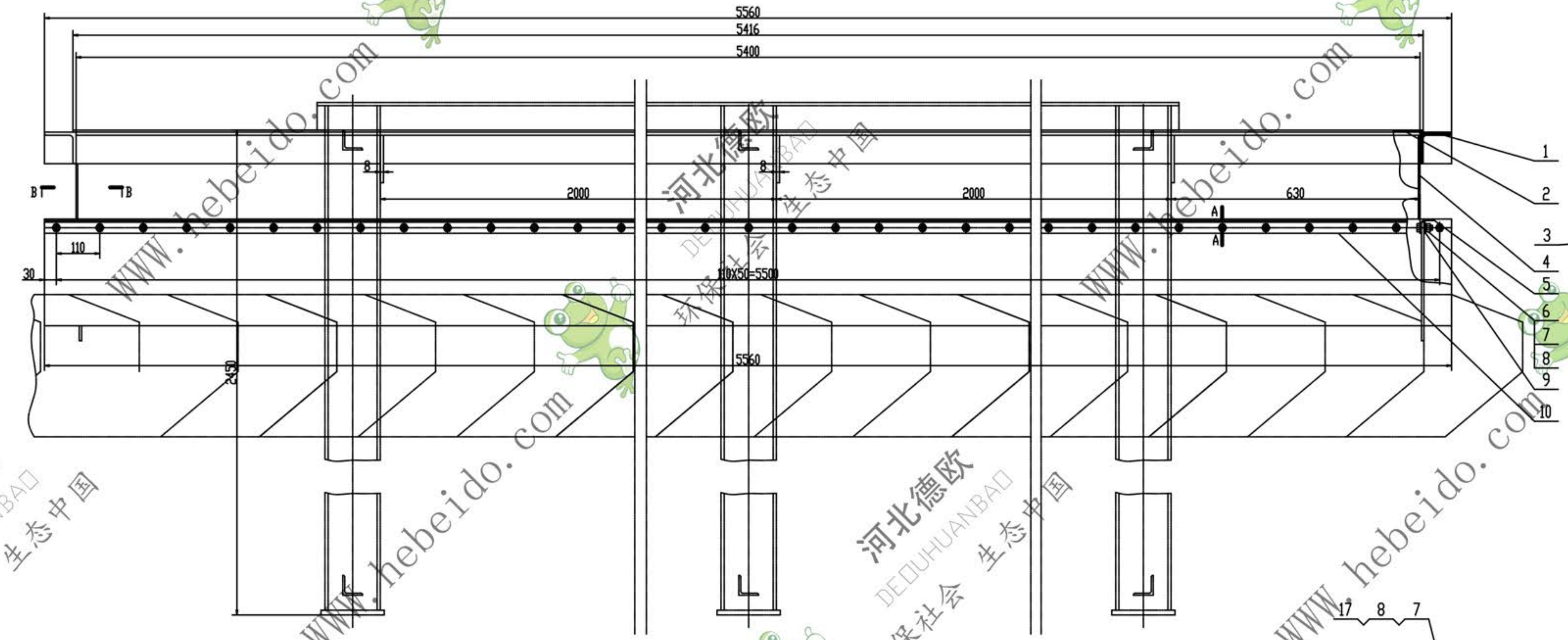
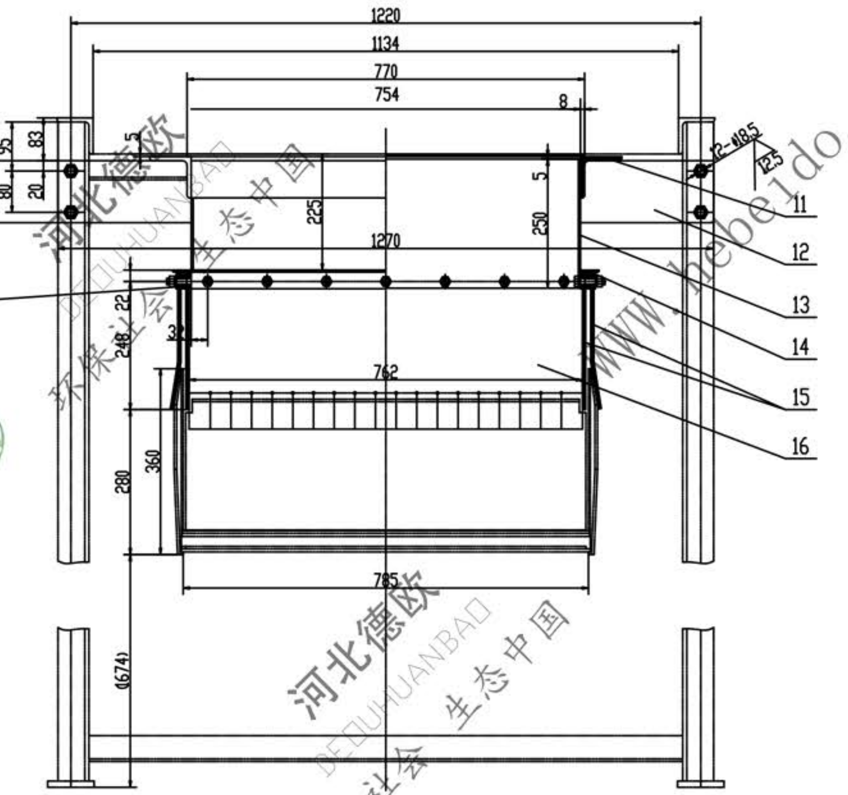
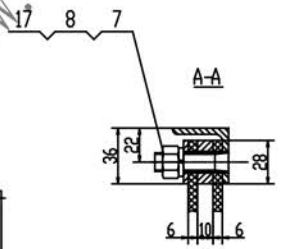
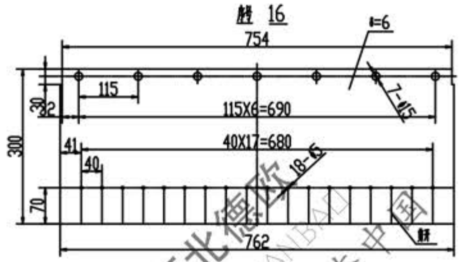
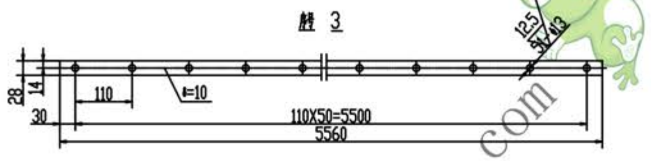
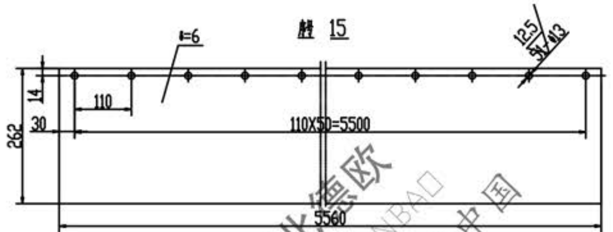

5560
5416
5400
2000
2000
630
8
8
B
B
A
A
110
30
110X50=5500
5560
2450
1
2
3
4
5
6
7
8
9
10

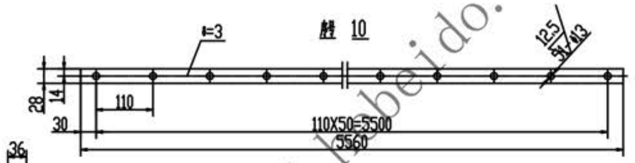

1220
1134
770
754
8
95
83
120
80
20
225
5
250
12-Ø15
125
1270
22
248
32
762
360
280
785
(674)
11
12
13
14
15
16

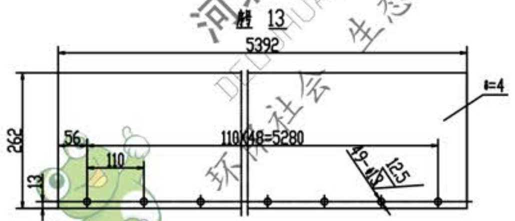

A-A
17 8 7
36
22
28
6
10
6

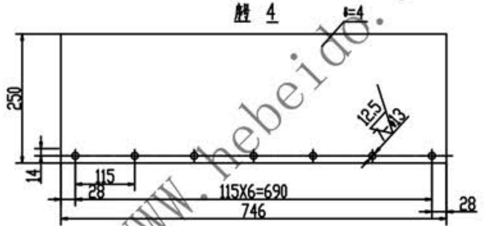

件 16
δ=6
754
115
115X6=690
30
32
300
41
40
40X17=680
7-Ø15
18-Ø6
70
762

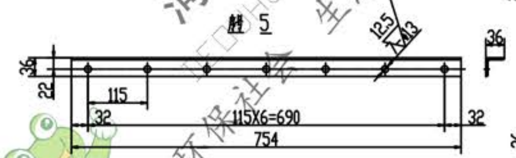

件 3
28
14
30
110
δ=10
110X50=5500
5560
12.5
51-Ø13

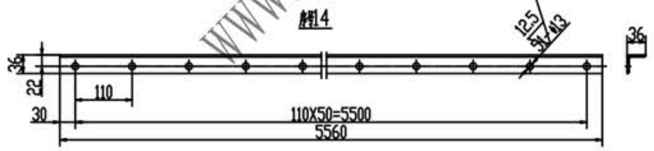

件 15
δ=6
14
262
30
110
110X50=5500
5560
12.5
51-Ø13

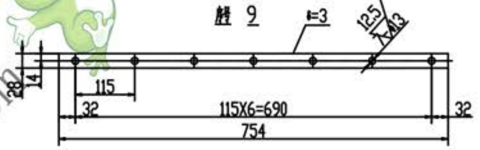

件 10
δ=3
28
14
30
110
110X50=5500
5560
12.5
51-Ø13

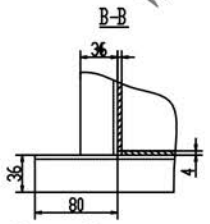

件 13
5392
δ=4
262
13
56
110
110X48=5280
49-Ø13
12.5

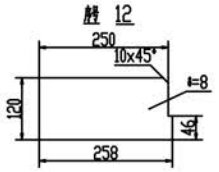

件 4
δ=4
250
12.5
7-Ø13
14
115
28
115X6=690
746
28


件 5
36
22
115
32
115X6=690
754
32
12.5
7-Ø13


件14
36
22
30
110
110X50=5500
5560
12.5
51-Ø13
36


件 9
δ=3
28
14
115
32
115X6=690
32
754
12.5
7-Ø13


B-B


件 12
250
10x45°
δ=8
120
46
258

技术要求

1、除螺栓联接外，其余采用焊接，未注明的焊缝为连续角焊缝，焊脚高度为4mm。

2、焊接前对各金属件均整平矫直，焊后要平整周正，不得有扭曲变形。

3、橡胶板（序号15、16）按照材料表中规格下料，不允许拼接。

4、序号3可以分几段铺设，但接头处不得有过大的间隙。

17	GB5781-86	螺栓 M12X55	102	Q235-A	0.055	5.61	
16	GB5574-85	橡胶板 762X300X6	2	合成橡胶	1.71	3.42	牌号4604
15	GB5574-85	橡胶板 5560X262X6	2	合成橡胶	13.0	26.00	牌号4604
14		角钢 36X36X4	2	Q235-A	12.2	24.40	L=5560
13		钢板 5392X250X4	2	Q235-A	42.5	85.00	
12		钢板 δ=8	6	Q235-A	1.9	11.40	
11		角钢 80X80X8	2	Q235-A	54.7	109.40	L=5560
10		扁钢 5560X10X3	2	Q235-A	3.5	7.00	
9		扁钢 754X28X3	2	Q235-A	0.51	1.02	
8	GB93-86	垫圈12	116	65Mn	0.005	0.58	
7	GB41-86	螺母 M12	116	Q235-A	0.016	1.86	
6	GB5781-86	螺栓 M12X40	14	Q235-A	0.041	0.57	
5		角钢 36X36X4	2	Q235-A	1.5	3.00	L=754
4		钢板 746X250X5	2	Q235-A	6.0	12.00	
3		扁钢 5560X28X10	2	Q235-A	12.5	25.00	
2		钢板 5416X770X5	1	Q235-A	130.0	130.00	
1		角钢 80X80X8	2	Q235-A	7.2	14.40	L=754
序号	代号	名称	数量	材料	单件	总计	备注
					重量		

德欧环保
DEOUHUANBAO
环保社会 生态中国

[illegible]

设计 李进军

审核 刘飞

SCD800-6

河北德欧 DEOUHUANBAO 环保社会 生态中国 WWW.hebeido.com